



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200



Store
D350-689-017
Job Sheet 167976

Part No: D350-689-017

Job Qty: 3 ea

Part Name: Shoulder Harness 4 Point Inertia Reel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/8/17

Job Tracking No:

Due Date: 11/30/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		11/30/17	0.00	0.00	Start Up Stores/Pkg1		<i>SRL</i>
110	Packaging	3 pcs		11/30/17	0.00	0.00	Packaging1		<i>SRL</i>
120	QC	3 pcs		11/30/17	0.00	0.00	QC4		<i>SPB 11/10/17</i>
125	DC	3 pcs		11/30/17	0.00	0.00	DC		<i>FT</i>
130	Packaging	3 pcs		11/30/17	0.00	0.00	Packaging3		<i>SMB</i>
140	QC21-FG	3 Ea		11/30/17	0.00	0.00	QC21		<i>21 9-09</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	<i>(K4) F165756</i> AN5-4A <i>- F16016</i> <i>(25)</i>	34	34	0	0
	D4071-041 <i>3014859</i>	6	6	0	0
	MS21042L5 <i>3014857</i>	6	417	0	0
	NAS1149D0516J <i>3014854</i>	12	384	0	0

Part Specifications

Specifications could not be found.

Plex 11/8/17 4:54 PM dart.poulin.mario

DART
AEROSPACE
S014872

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CANADA

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Shoulder Harness 4 Point Inertia Reel

PART NO: D350-689-017

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/28/17

Job No: 167976

REFERENCE ONLY

6.0 PARTS LIST (OPTIONAL KITS)

Qty -015	Qty -017	Qty -031	Part Number	Description
X			D350-689-015	SEAT MODIFICATION KIT
	X		D350-689-017	SHOULDER HARNESS KIT
		X	D350-689-031	ARMREST KIT
		1	D2199-31	STRUT
2			D3029-1	SPRING
2			D3030-1	LOCK
1			D3033-1	SEAT TRACK
4			D3059-1	STUD
4			D3060-1	BUSHING
4			D3061-1	RADIUS BLOCK
	2		D4071-041	SHOULDER HARNESS ASSY
		1	D4671-1	ARMREST CUSHION
		1	D5159-041	SEAT BACK BRACE ASSY
		1	D5159-043	SEAT BACK BRACE ASSY
		1	D5159-045	SEAT RIB ASSY
		1	D5189-041	TUBE ASSY
		1	D5189-043	ARMREST ASSY
			AN3-12A	BOLT
		1	AN4-4A	BOLT
		1	AN4-6A	BOLT
		1	AN4-10A	BOLT
		2	AN4-14A	BOLT
		1	AN4-17A	BOLT
	2		AN5-4A	BOLT
		1	AN970-4	WASHER
		4	MS20600AD4W4	BLIND RIVET
		8	MS20600AD4W5	BLIND RIVET
		10	MS21042L3	NUT (OR MS21042-3)
		8	MS21042L4	NUT (OR MS21042-4)
4	2		MS21042L5	NUT (OR MS21042-5)
4			MS21059L3	NUTPLATE
1			MS24693-S273	SCREW
3			MS27039-1-10	SCREW
		1	MS27039-1-17	SCREW
		3	MS27039-1-18	SCREW
		4	MS27039-1-19	SCREW
		2	MS27039-1-20	SCREW
		4	MS27039-4-20	SCREW
		2	MS27039-4-22	SCREW
		4	MS27039-4-21	SCREW
		20	NAS1149D0332J	WASHER (OR AN960JD10L)
		17	NAS1149D0432J	WASHER (OR AN960JD416)
	4		NAS1149D0516J	WASHER (OR AN960JD516L)
4			NAS1149D0563J	WASHER (OR AN960JD516)
		2	NAS43DD4-16FC	SPACER



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D350-689-017 Revision: Shoulder Harness 4 Point Inertia Reel														
140	QC21-FG	S014872	167976	1 Ea	0	S014872	FG029	Bin	Stock	11/28/2017	Issue Container			CHG001
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: NAS1149D0516J Revision: Washer														
100	Receive Ea	S014854	167976	12 Ea	0	M137166	Start Up Stores/Pkg-1		Stock	11/28/2017	Issue Container			
Operation Totals:		1		12	0									
Part Totals:		1		12	0									
Totals:		2		13	0									

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